

Pressed bends

Light gauge Galvanized piping system – Bends



Description

Bends are pressed. Beadings on both ends of the bends allow for assembly with fitting rings. Alternatively, loose flanges can be used for assembly.

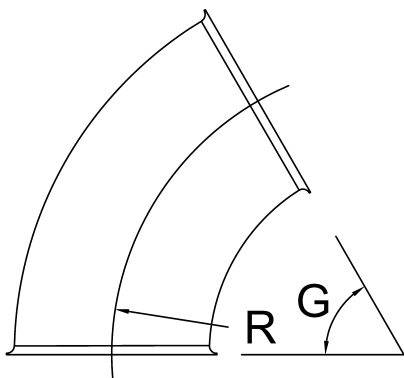
Specifications

Material: Galvanized steel

Surface: Z275

Angle (G): See table

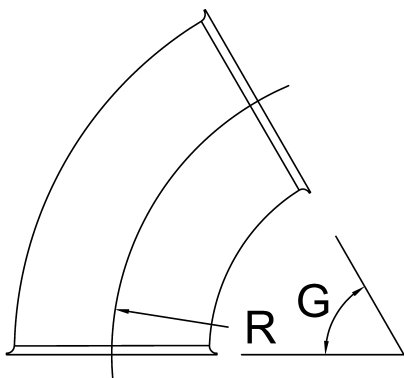
Radius: $R = 1.5 \times D$



D (mm)	R (mm)	t (mm)	Weight (kg)				
			90 Deg	60 Deg	45 Deg	30 Deg	15 Deg
80	120	0.75	0.4	0.3	0.2	0.1	0.1
100	150	0.75	0.6	0.4	0.3	0.2	0.1
120	180	0.75	0.9	0.6	0.4	0.3	0.1
125	188	0.75	0.9	0.6	0.5	0.3	1.6
140	210	0.75	1.2	0.8	0.6	0.4	0.2
150	225	0.75	1.3	0.9	0.7	0.5	0.2
160	240	0.75	1.5	1.0	0.8	0.5	0.3
180	270	0.75	1.9	1.3	1.0	0.6	0.3
200	300	0.90	2.4	1.6	1.2	0.8	0.4
250	375	0.90	3.7	2.5	1.9	1.2	0.6
300	450	0.90	5.4	3.6	2.7	1.8	0.9

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D (mm)	Part no.				
	90 Deg	60 Deg	45 Deg	30 Deg	15 Deg
80	01210080	01220080	01230080	01240080	01250080
100	01210100	01220100	01230100	01240100	01250100
120	01210120	01220120	01230120	01240120	01250120
125	01210125	01220125	01230125	01240125	01250125
140	01210140	01220140	01230140	01240140	01250140
150	01210150	01220150	01230150	01240150	01250150
160	01210160	01220160	01230160	01240160	01250160
180	01210180	01220180	01230180	01240180	01250180
200	01210200	01220200	01230200	01240200	01250200
250	01210250	01220250	01230250	01240250	01250250
300	01210300	01220300	01230300	01240300	01250300